



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4035-043
Job Sheet 171512



Part No: D4035-043

Job Qty: 10 ea

Part Name: Lid Rib Assembly, Aft (350 Basket)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/2/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 2/19/18

Description:

Note: DWG REV A SHEETS 1,2,4 IPP revA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 13.06.24 AS PER DWG REV.pb2 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		2/17/18	0.00	0.00	Start Up Large Fab-6		2/18-02-02
100	Large Fab	10 pcs		2/19/18	0.00	7.60	Large Fab 1		2/18-02-02
110	QC	10 pcs		2/19/18	0.00	0.00	QC10		2/18-02-02
120	QC	10 pcs		2/19/18	0.00	0.00	QC5		2/18-02-02
130	Packaging	10 pcs		2/19/18	0.00	0.00	Packaging3 Large Fab		2/18-02-02
140	QC21-SA	10 Ea		2/19/18	0.00	0.00	QC21		2/18-02-02

Part Op 100 - 1- Cut D4035-3 as per dwg D4035 2- Drill holes using DT9563 and chamfer holes as per dwg D4035 4- Weld
Descriptions: bushing in rib and grind weld flush as per dwg D4035
130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-9	Bushing	20 Ea (2 ea)	90-Start up Operation	5041079
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	17.5000 ft (1.75 ea)	90-Start up Operation	5031853

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4021-9	20	52	0
	M304TS0.750W.049	18	944	0

Part Specifications

Specifications could not be found.

Plex 2/2/18 7:53 AM Dart.Gagnon.Michelle

DART
AEROSPACE
S041480

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Lid Rib Assembly, Aft (350 Basket)

PART NO: D4035-043

Original Serial #: S041480

Revision:

Operation:

Change No:

Start up Operation

02/12/18

Job No: 171512